

Product	IGBT	Package	THD
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1. REFERENCE CONDITION FOR WASHING

1-1.REFERENCE WASHING LIQUID

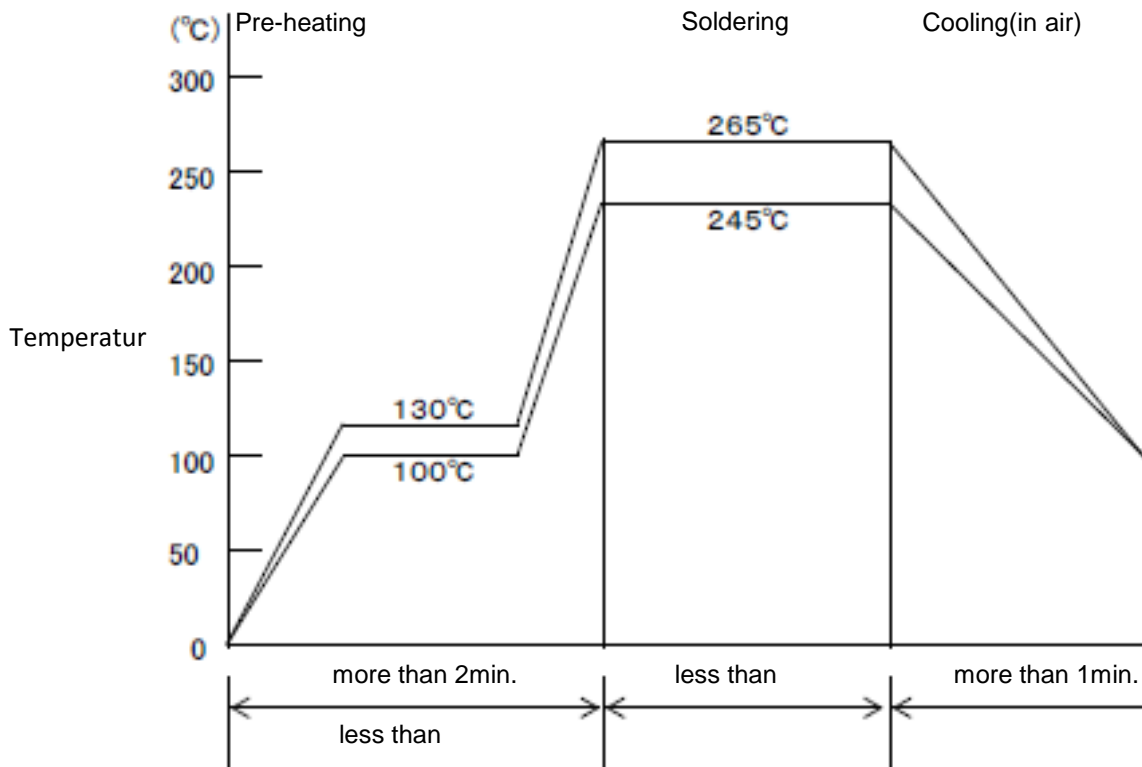
washing liquid		maker
Water		
Ethanol		
Methanol		
Pine alpha	ST-100S	ARAKAWA CHEMICAL
Clean through	750H	KAO
Technocare	FRW-1	MOMENTIVE performance material
Mighty solve	AH-V	ASAHI GLASS

1-2.REFERENCE CONDITION FOR WASHING

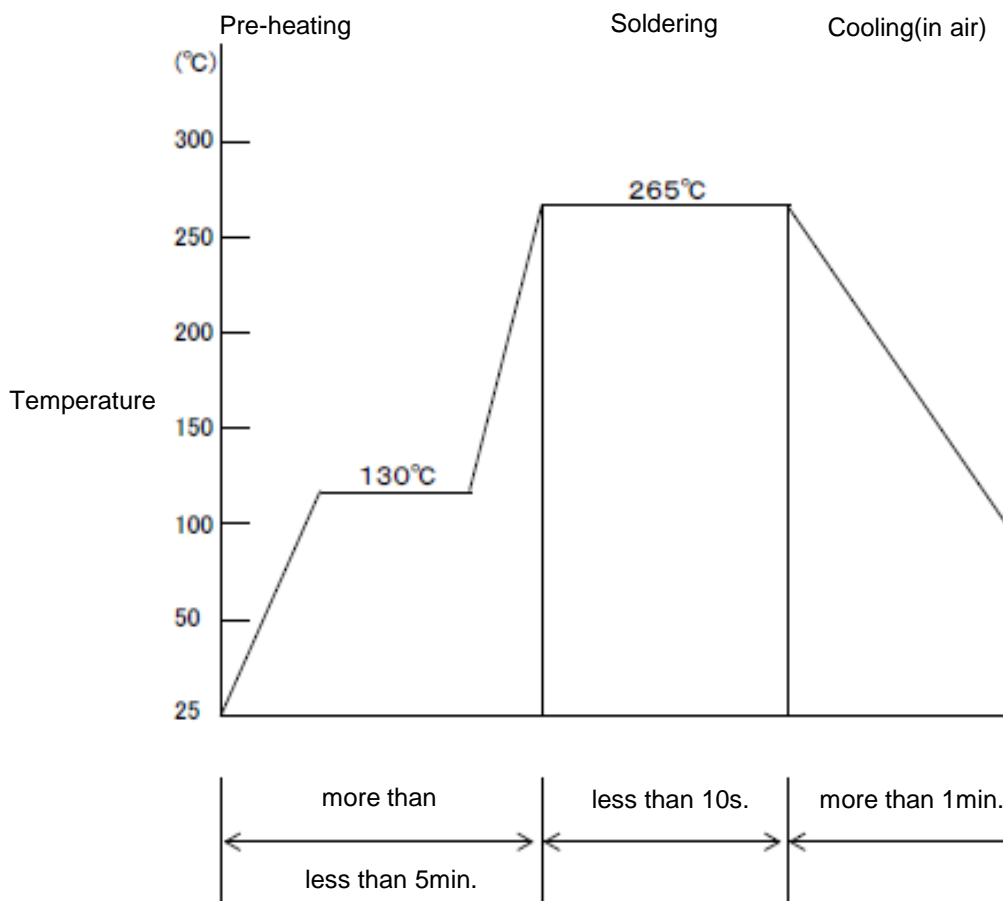
Washing bath		Time	Temperature	Remarks
First bath	Ultrasonic bath	~60s	Room temperature	25~28kHz, 15W/ℓ
Second bath	Immersion bath	~60s	Room temperature	
Third bath	Vaper bath	~60s	~44.7°C	Temperature is depending on washing liquid.

※In vaper bath, you can not use ethanol, methanol, and water due to their high boiling points.

2.CONDITION OF SOLDERING DIP



3.CONDITION OF HEAT-RESISTANT



4.CONDITION OF HAND SOLDERING

Temperature.....refer to table1※1

Duration less than.....3s

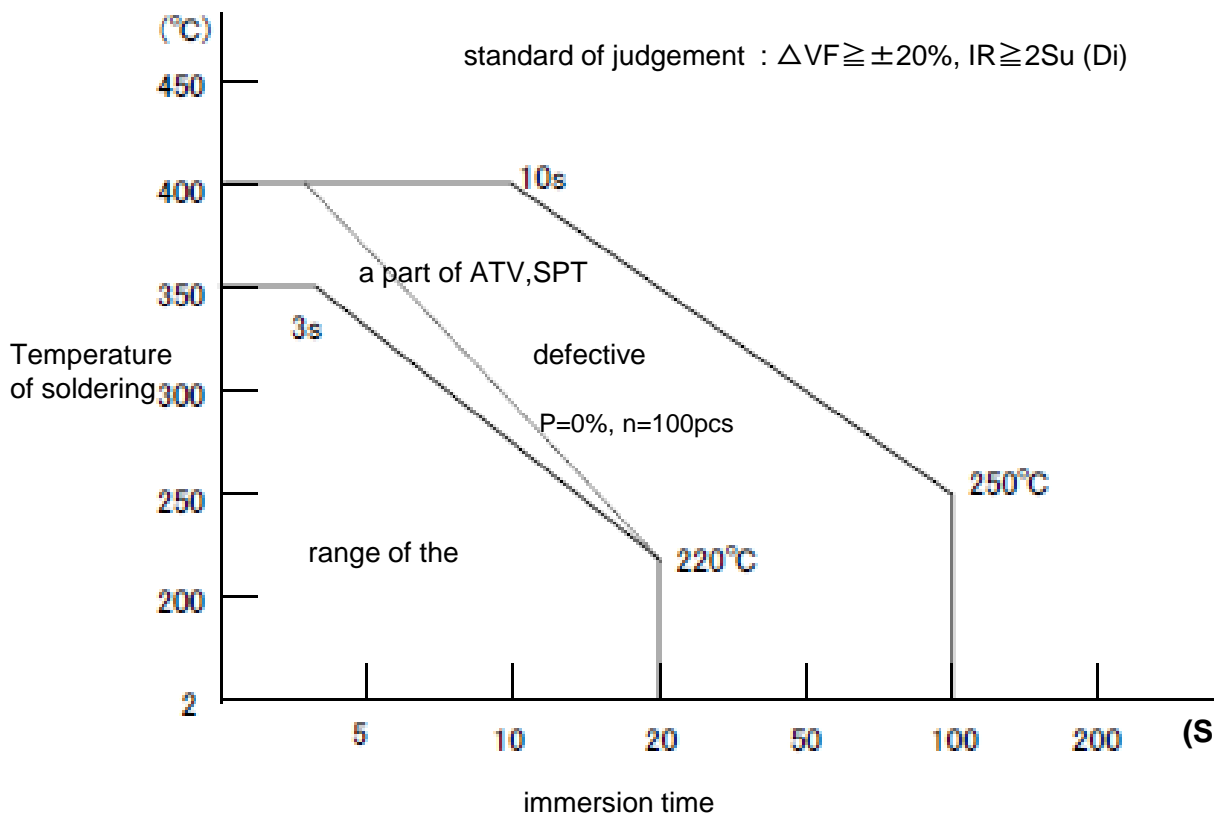
Number of time.....one time

table1
※Temperature differ from PKG
PKG less than 400°C
ATV(2SC4010, 2SC5083, DTA1***V, DTC1***V)
SPT(2SC1740S, 2SC1809S, 2SC2058S, 2SC2926S
2SC4043S, 2SC4044S, DTA1***S, DTC1***S)
PKG less than 350°C
ATV(except for 2SC4010, 2SC5083, DTA1***V
DTC1***V)
SPT(except for 2SC1740S, 2SC1809S, 2SC2058S
2SC2926S, 2SC4043S, 2SC4044S, DTA1***S
DTC1***S)
ATR, ATL, FTR, FTL, TO92, TO92L, TO92LS,
TO220SD, TO220FP, TO220FN, TO220FM,
TO220AB, HRT, MRT, ICPF, ICPN, TO126,
TO126FP, TO3PF, TO247, TO247PLUS, CPT
TO126FP, TO3PF, TO247, TO247PLUS, CPT

5.TOLERANCE RANGE FOR HEATPROOF OF SOLDERING

a test method : The terminal of lead is immersed in solder ba

standard of judgement :  $\Delta VF \geq \pm 20\%$ ,  $IR \geq 2Su (Di)$



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